

Work Order ID 64164

PRELIMINARY ISSUE

Thursday, November 25, 2010 4:02:46 PM

Page 1

Item ID: D4298-003

Accept

Revision ID: PPELIM

Item Name: Plate Assembly

Start Date: 11/25/2010 Start Qty: 1.00

Required Date: 12/3/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

POSITIVE
RECALL

Reference:

Approvals:

Process Plan: PSDate: 10-11-26

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4298

PA1

100

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

= 7m, 10/12/15

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

- inspect to spec - cos
Dry only
8/12/15

120

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

Packaging

B 64166

SB 10/12/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			






NOTE: Date & initial all entries



Work Order ID 64164


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Item ID: D4298-003 Accept  Setup Start 
Revision ID: PREL'M Stop 
Item Name: Plate Assembly
Start Date: 11/25/2010 Start Qty: 1.00  Cust Item ID:
Required Date: 12/3/2010 Req'd Qty: 1.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

MF
10-12-15

POSITIVE RECALL

EFFECTIVE 10-11-29 AUTH 
RELEASED _____ DATE _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, November 25, 2010 4:02:50 PM

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Work Order ID: 64164



Parent Item: D4298-003



Parent Item Name: Plate Assembly

Start Date: 11/25/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 10.11.24 new issue EC verified by: DD

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

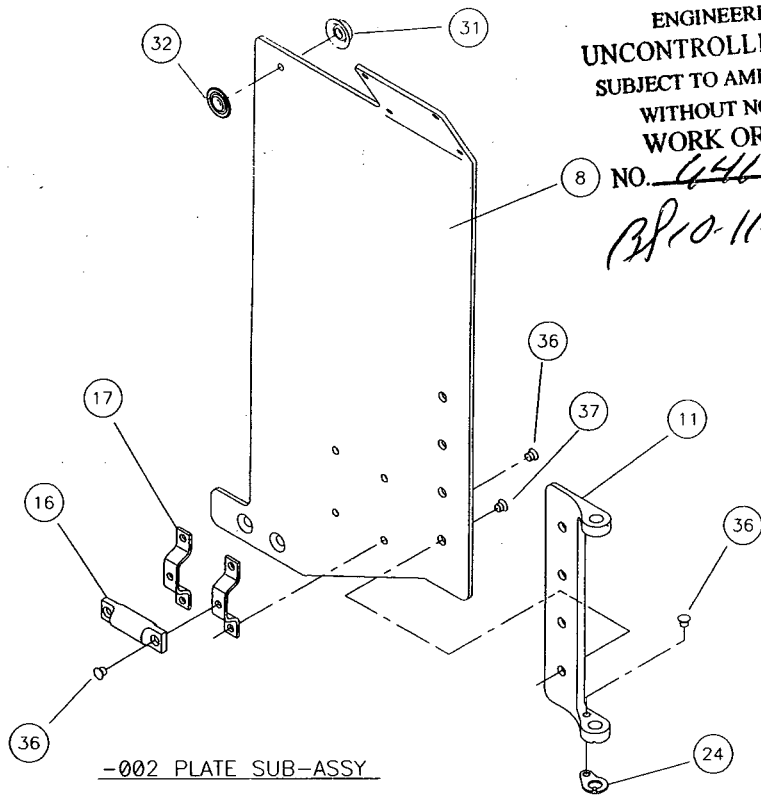
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

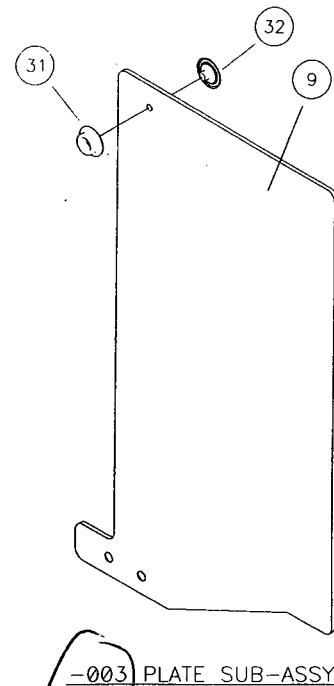
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

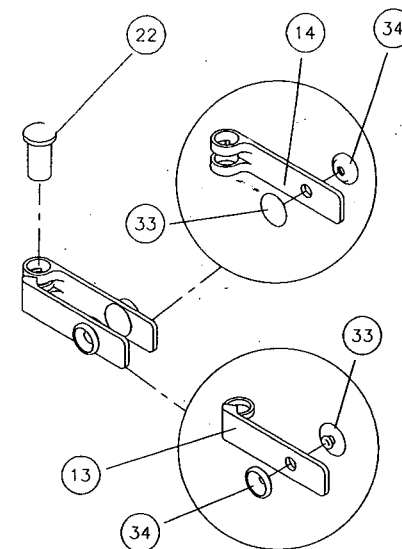
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 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 64664
BR-10-11-24



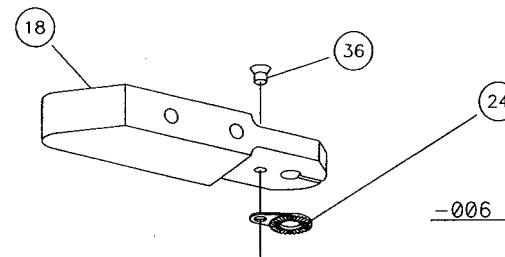
-002 PLATE SUB-ASSY



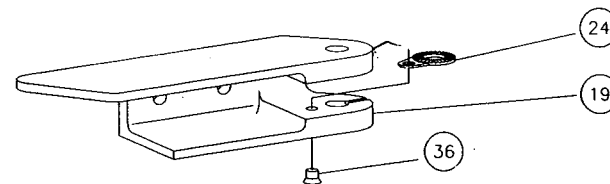
-003 PLATE SUB-ASSY



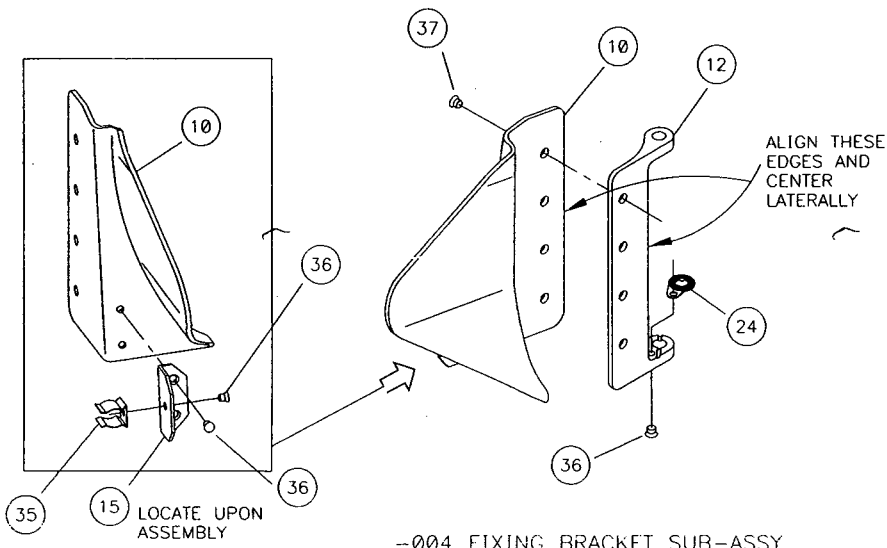
-005 HINGE SUB-ASSY



-006 MACHINE INNER SUB-ASSY



-007 MACHINE OUTER SUB-ASSY



-004 FIXING BRACKET SUB-ASSY

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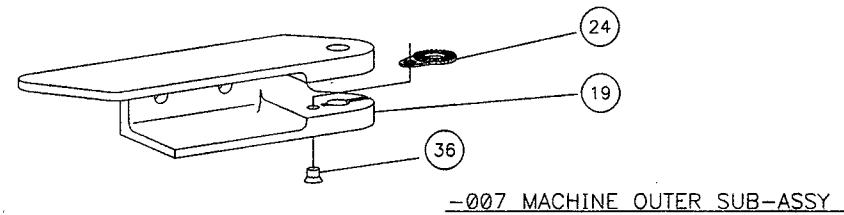
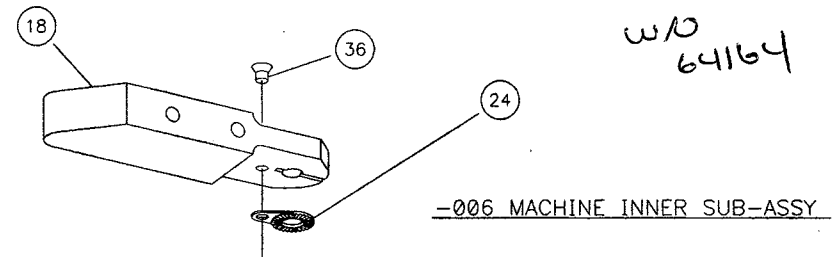
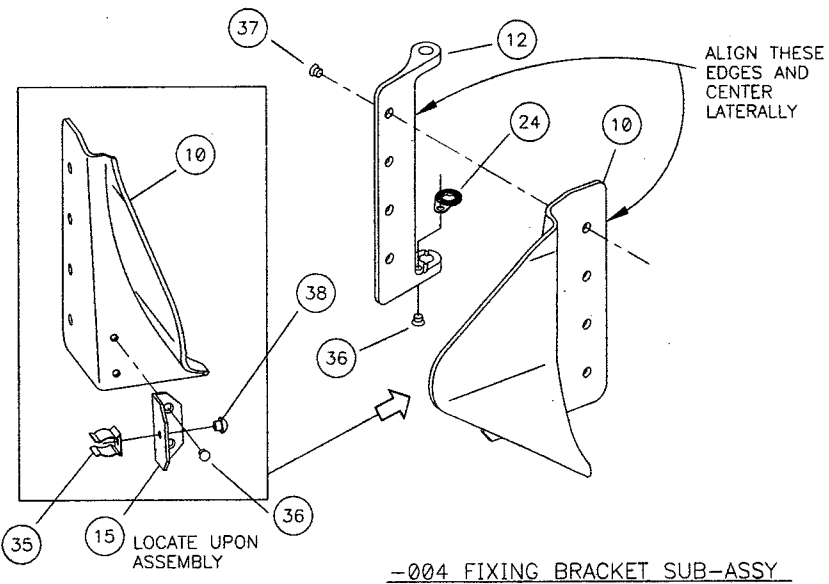
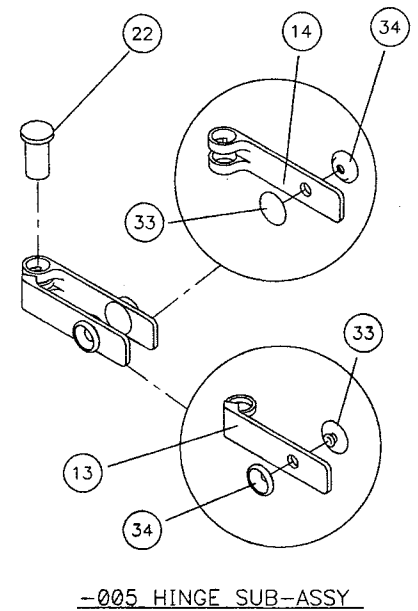
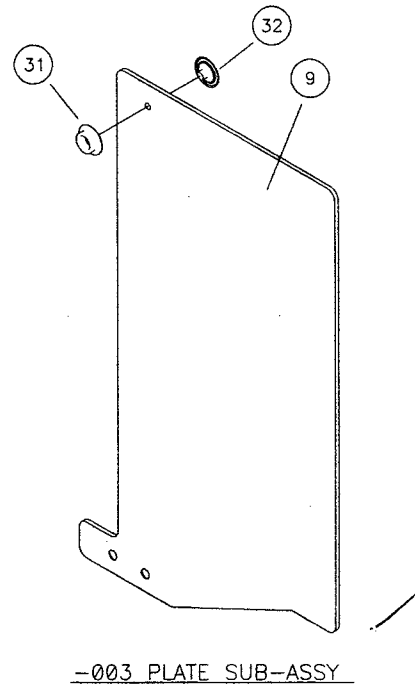
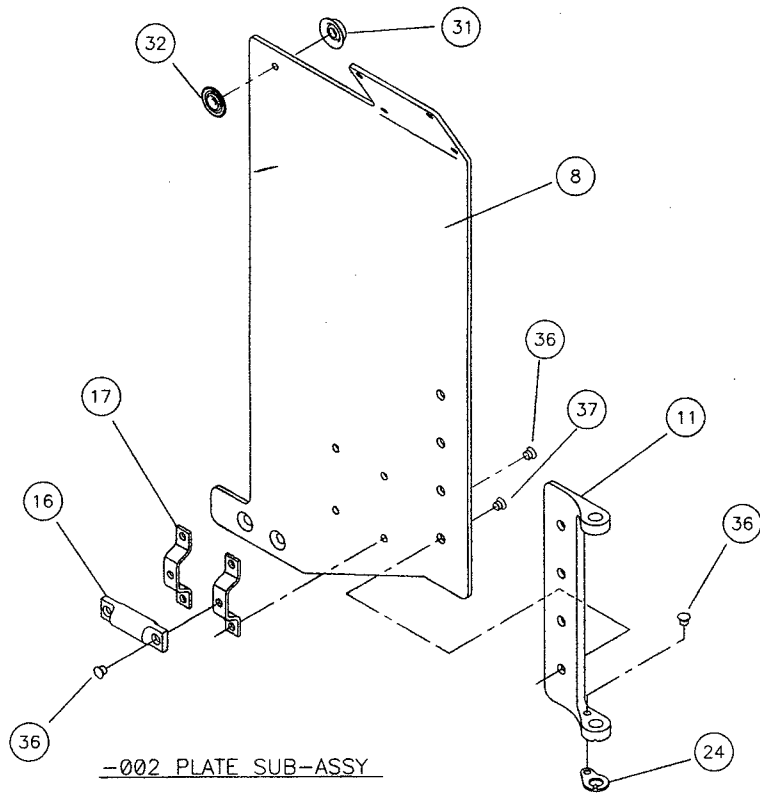
Era Helicopters LLC

TITLE	SINGLE PILOT VFR	SIZE	DWG. NO.	REV.
			13939-1-290	A

DART P/N	ERA P/N	Description
D4298-001	13939-1-290-001	CHART HOLDER ASSY
D4298-002	13939-1-290-002	PLATE SUB-ASSY
D4298-003	13939-1-290-003	PLATE SUB-ASSY
D4298-004	13939-1-290-004	FIXING BRACKET SUB-ASSY
D4298-005	13939-1-290-005	HINGE SUB-ASSY
D4298-006	13939-1-290-006	MACHINED INNER SUB-ASSY
D4298-007	13939-1-290-007	MACHINED OUTER SUB-ASSY
D4298-008	13939-1-290-008	PLATE
D4298-009	13939-1-290-009	PLATE
D4298-010	13939-1-290-010	FIXING BRACKET
D4298-011	13939-1-290-011	HINGE
D4298-012	13939-1-290-012	HINGE
D4298-013	13939-1-290-013	HINGE
D4298-014	13939-1-290-014	HINGE
D4298-015	13939-1-290-015	CLIP ANGLE
D4298-016	13939-1-290-016	CLIP STOP
D4298-017	13939-1-290-017	CLIP STOP MOUNT
D4298-018	13939-1-290-018	MACHINED INNER
D4298-019	13939-1-290-019	MACHINED OUTER
D4298-020	13939-1-290-020	KNOB
D4298-021	13939-1-290-021	MACHINE BOLT
D4298-022	13939-1-290-022	PIN TOPPER
D4298-023	13939-1-290-023	PIN
D4298-024	13939-1-290-024	SERRATED ADJUSTMENT WASHER

RELEASED
2010-12-15
[Signature]

A	NEW ISSUE	SC	10.12.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4298	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CHART HOLDER (AW 139)	NTS
DATE	10.12.15	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



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TITLE	SIZE	DWG. NO.	REV.
SINGLE PILOT VFR CHART HOLDER, AW139	C	13939-1-290 SHT 3 OF 10	D